Proceedings IRF2018: 6th International Conference Integrity-Reliability-Failure Lisbon/Portugal 22-26 July 2018. Editors J.F. Silva Gomes and S.A. Meguid Publ. INEGI/FEUP (2018); ISBN: 978-989-20-8313-1

PAPER REF: 7244 (Invited Paper)

# SILICATE-BASED FIBRES TO REINFORCE HIGH TEMPERATURE COMPOSITES

Sergei Mileiko<sup>(\*)</sup>, Andrew Kolchin, Natalia Novokhatskaya, Nelly Prokopenko, Olga Shakhlevich, Vladimir Chumichev, Sergei Abashkin

Institute of Solid State Physics of RAS, Chernogolovka <sup>(\*)</sup>*Email:* mileiko@issp.ac.ru

## ABSTRACT

Yttrium and ytterbium silicates are attractive materials for the fibres to be used as reinforcement for high temperature composites. The internal crystallization method allows obtaining a variety of the oxide fibres. Hence, it was used to produce fibres containing the silicates mentioned. In the present paper, for the first time, systematic data on the microstructure and strength of the fibres are presented.

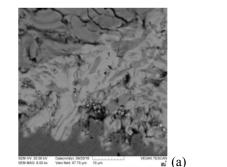
Keywords: composites, oxide fibres, yttrium silicates, ytterbium silicates, microstructure.

## **INTRODUCTION**

Yttrium and ytterbium silicates have been considering as effective materials for anti-oxidation coatings for ceramic and carbon based composites, (Xu, 2010; Ma, 2017). This makes such silicates attractive materials for the fibres to be used as reinforcement for high temperature composites. The internal crystallization method allows obtaining a variety of the oxide fibres (Mileiko, 2005). Hence, it was used to produce fibres containing the silicates mentioned. In the full-text paper systematic data on the microstructure and strength of the fibres are to be presented.

#### **RESULTS AND CONCLUSIONS**

Molybdenum-matrix composites reinforced with fibres of pure silicates Re2SiO5 and Re2Si2O5 and of the compositions close to the Re2O3-Re2SiO5 eutectics (Re = Y, Yb) were obtained with fibre crystalization rate from 10 to 250 mm/min. The fibre volume fraction was between 35 and 40%. An example of the eutectic fibre microstructure is presented in Figure 1(a); phase composition of the fibre is given in Figure 1(b). Composites were tested in 3-point bending at temperatures from 20 to 1400°C, and then fibre strength values were calculated by using the strength data of the matrix, see Figure 2(a).



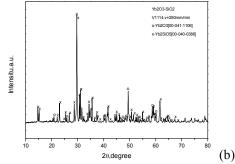
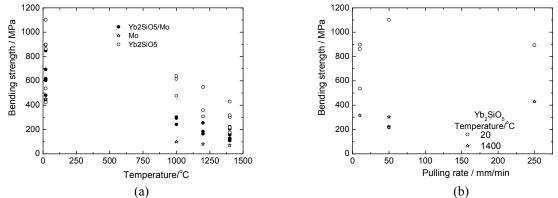


Fig. 1 - The microstructure (a) and X-Ray spectra (b) of a fibre crystallised from the Yb<sub>2</sub>O<sub>3</sub>-SiO<sub>2</sub> mixture corresponding to the Yb<sub>2</sub>O<sub>3</sub>-Yb<sub>2</sub>SiO<sub>5</sub> eutectic.



The fibre strength/temperature dependencies are presented in Figures 2 and 3.

Fig. 2 - (a) Temperature dependence of the strength of molybdenum matrix, Yb<sub>2</sub>SiO<sub>5</sub>-fibre/Mo-matrix composites and Yb<sub>2</sub>SiO<sub>5</sub>-fibres. (b) The effective Yb<sub>2</sub>SiO<sub>5</sub>-fibre strength at RT and 1400°C versus crystallisation rate of the fibres.

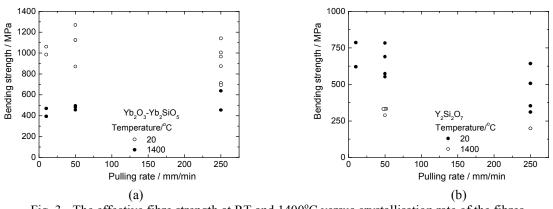


Fig. 3 - The effective fibre strength at RT and 1400°C versus crystallisation rate of the fibres.
(a) The fibres crystallised from the Yb<sub>2</sub>O<sub>3</sub>-SiO<sub>2</sub> mixture corresonding to the Yb<sub>2</sub>O<sub>3</sub>-Yb<sub>2</sub>SiO<sub>5</sub> eutectic. (b) The Y<sub>2</sub>Si2O<sub>7</sub>-fibre.

We conclude that:

- 1. For the first time fibres containing yttrium and ytterbium silicates were obtained.
- 2. All the fibres are sufficiently strong up to a temperature of 1400°C.
- 3. The fibre strength depends on the crystallisation rate and this means that the fibre fabrication technology needs to be optimised.

# ACKNOWLEDGMENTS

The authors gratefully acknowledge the funding by Russian Sci. Found., Proj. # 16-19-10624.

#### REFERENCES

[1] Ma Qing-song, Cai Li-hui, Fabrication of  $Y_2Si_2O_7$  coating and its oxidation protection for C/SiC composites, Trans. Nonferrous Met. Soc. China. 27 (2017) pp. 390-396.

[2] Mileiko ST, Single crystalline oxide fibres for heat-resistant composites. Compos. Sci. and Technol. (2005) 65, pp. 2500-2513.

[3] Xu Yue, Yan Zhaotong, Investigation on the preparation of Si/mullite/Yb<sub>2</sub>Si<sub>2</sub>O<sub>7</sub> environmental barrier coatings onto silicon carbide. J Rare Earths. (2010) 28, N. 3, pp. 399 - 402.